

# The fundamentals of Offshore Wind Energy

Jos Beurskens

ECN Wind Energy  
Petten (NL)

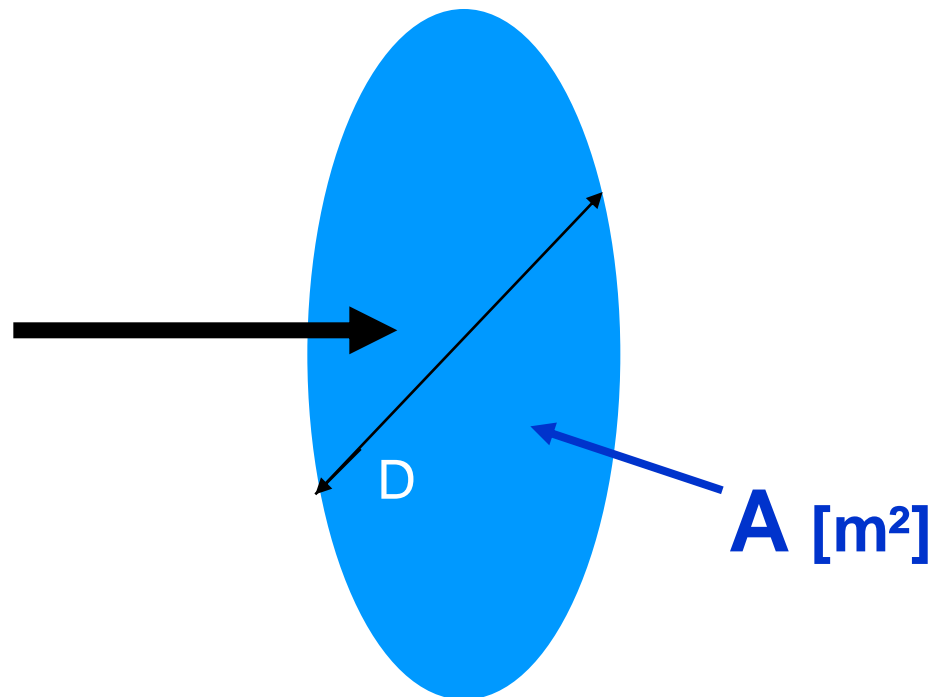


Wind Energy – The Facts  
EWEA Offshore 2011, pre-event seminar  
Amsterdam, 28 November 2011

$$P_{\text{wind}} = \frac{1}{2} \cdot \rho \cdot V^3 \text{ [W/m}^2\text{]}$$

$$P_{\text{wt}} < \frac{1}{2} \cdot \rho \cdot C_p \cdot V^3 \text{ [W/m}^2\text{]}; C_p < 16/27 \text{ (Lancaster-Betz Limit)}$$

Windsnelheid (m/s)	Windsnelhed (Watt/m <sup>2</sup> )
3	16
6	130
12	1035



$$A = \pi/4 \cdot D^2$$

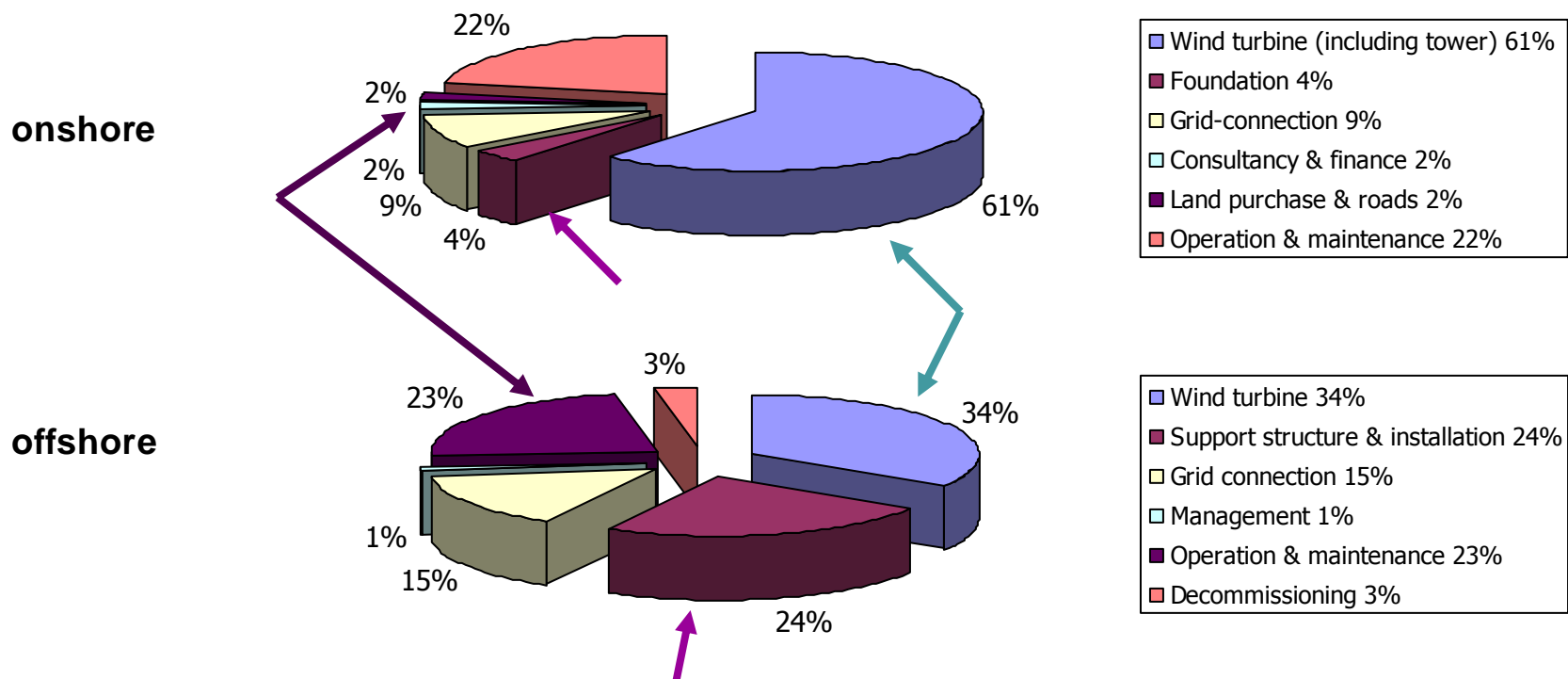
Energy output is determined by wind speed and rotor swept area and not by generator capacity or rotor configuration !!

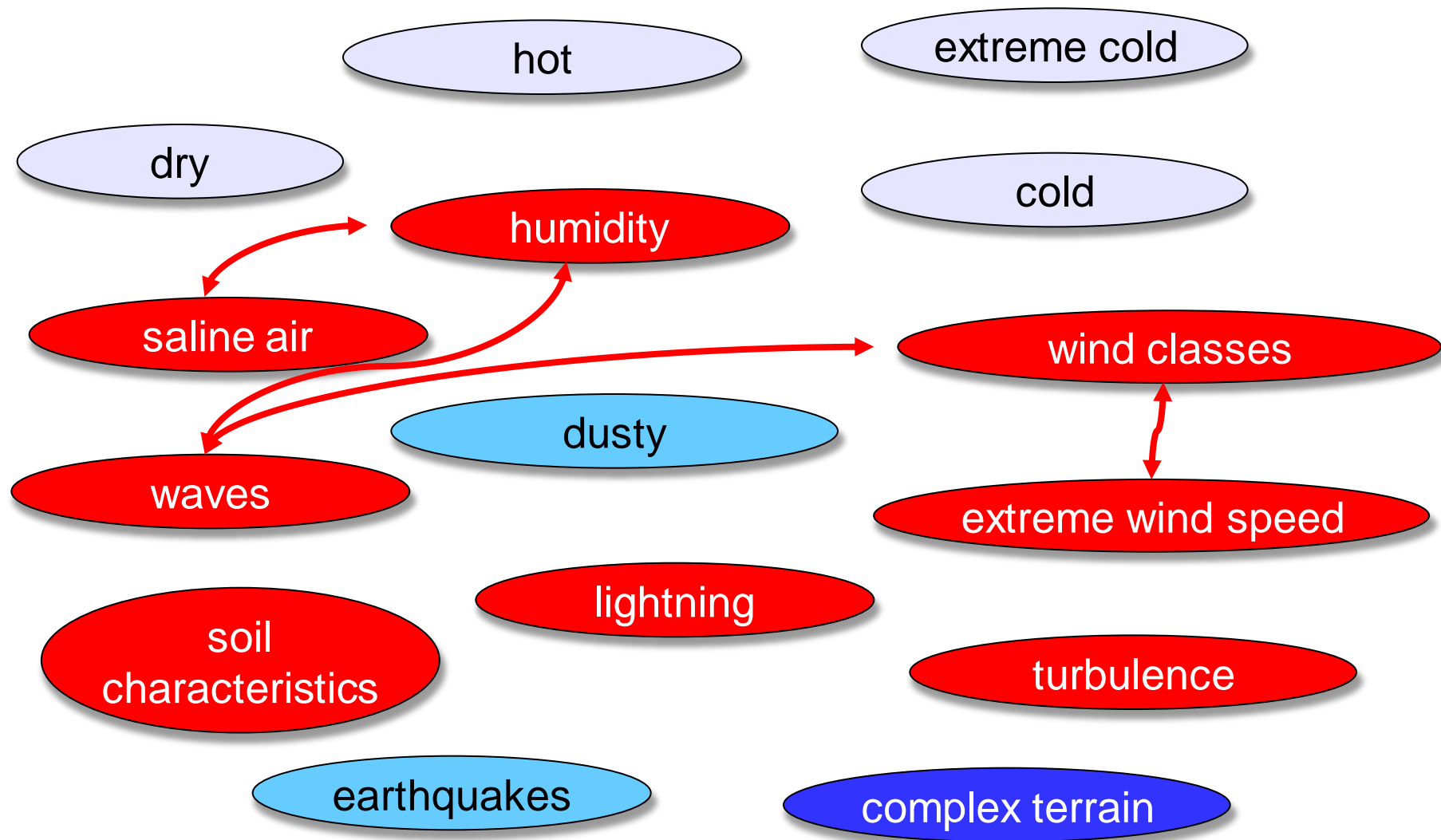


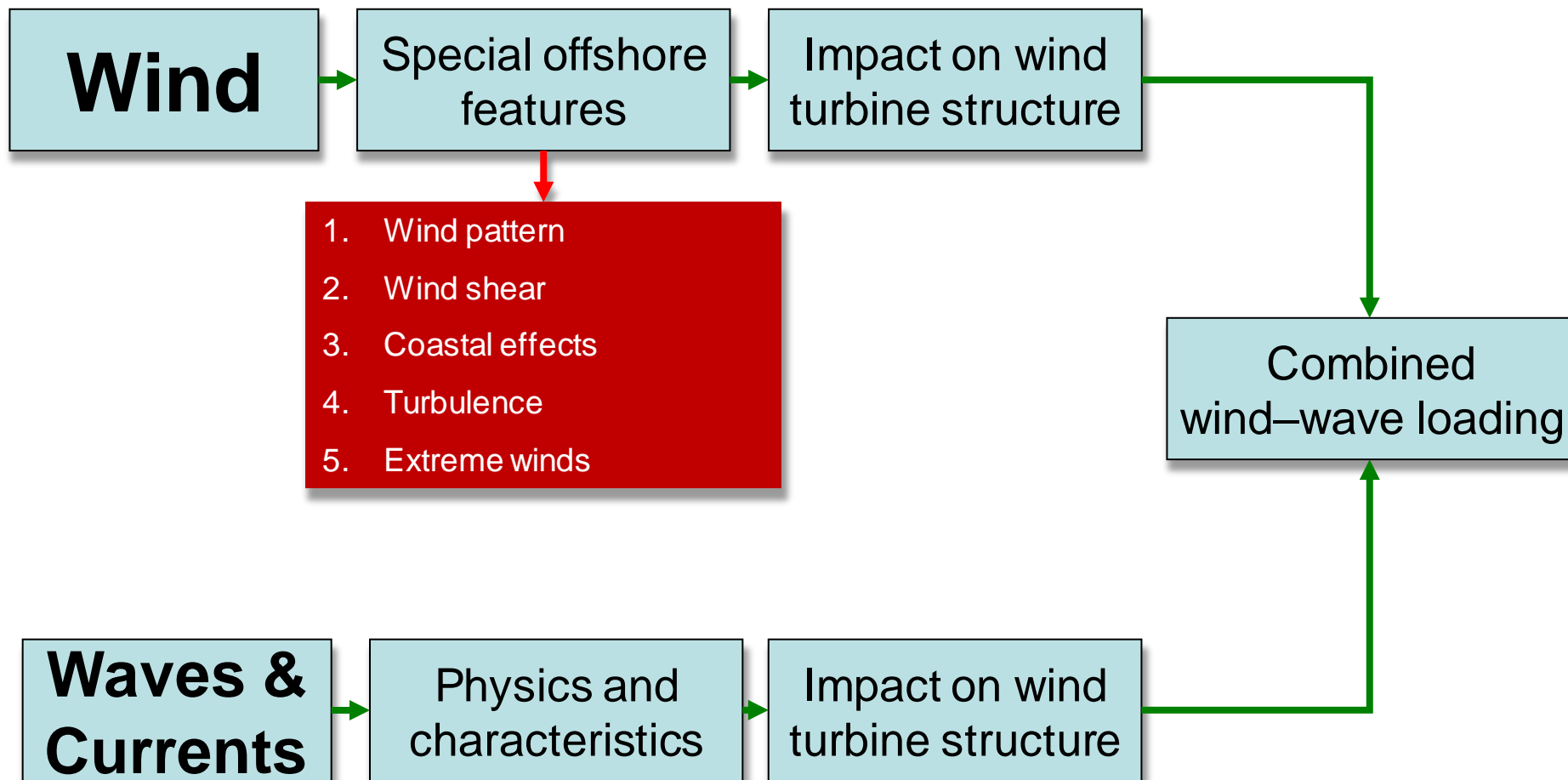
Offshore WE technology:

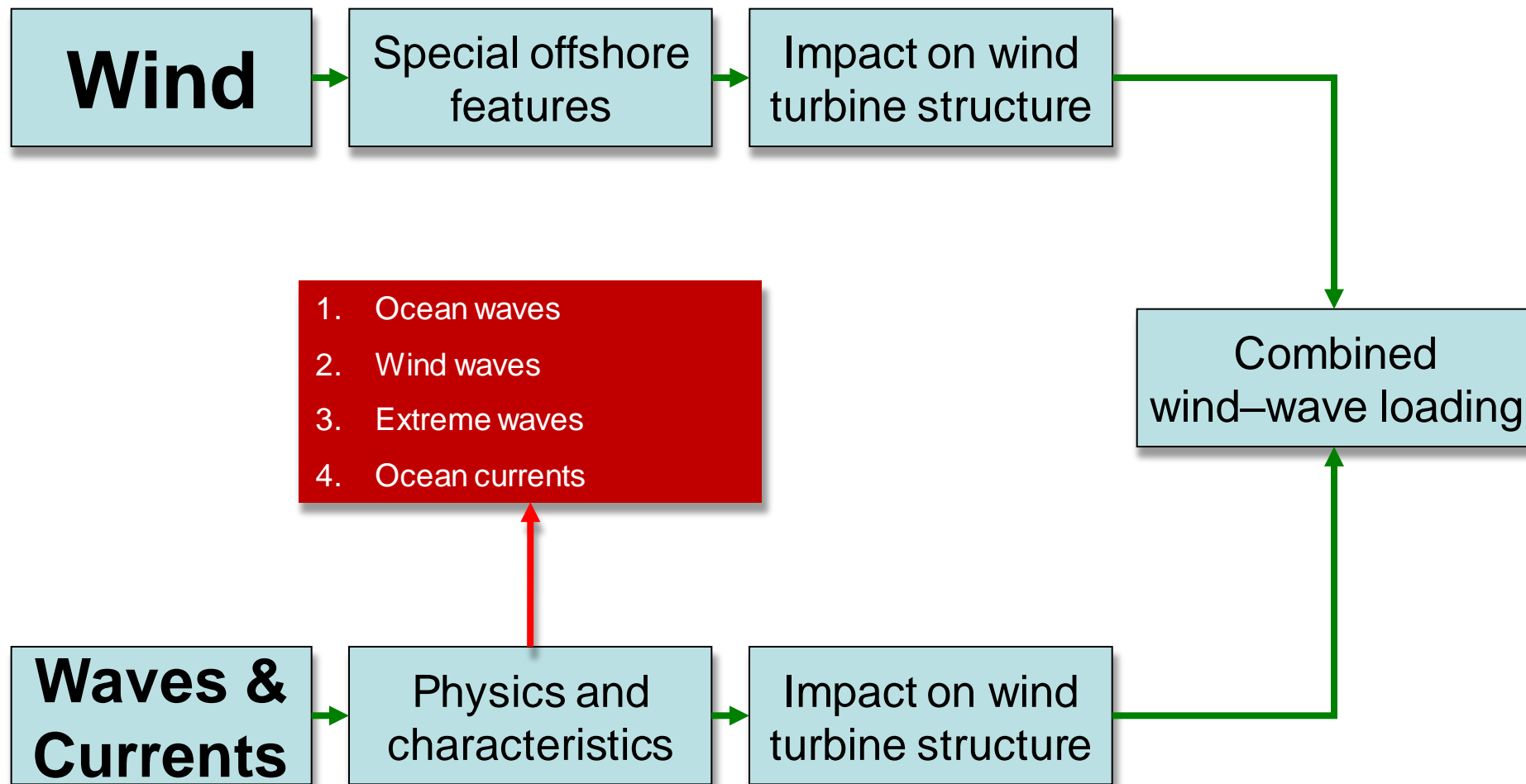
What makes it different from land based applications?

- Cost breakdown
- External conditions (waves, salt conditions, turbulence, extreme winds, (sea) bottom) (Jørgensen, Beurskens)
- Dedicated & integrated concepts (Beurskens)
- Support structures (Arapogianni)
- Transport and Assembly; Commissioning (ter Horst)
- Operation and Maintenance; Access (Beurskens)
- Grid integration (Morgan)
- Scale & Risk (Guillet)
- Nature issues & Safety (Koulouri)











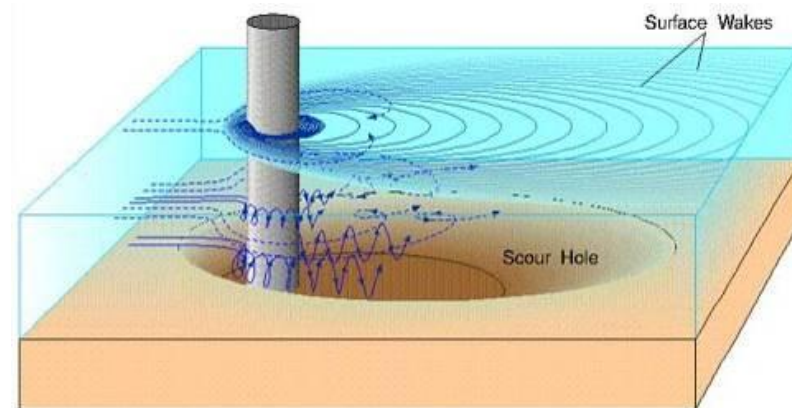
Waves relevant for:

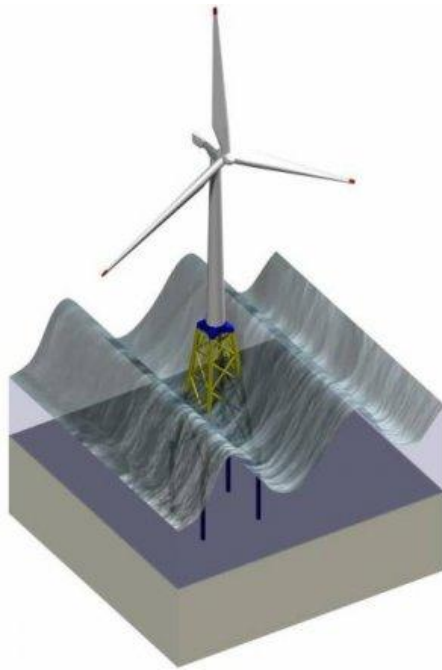
- Access levels
- Extremes
- Fatigue
- Installation & Maintenance



Currents relevant for:

- Loads (Extremes)
- Installation & Maintenance
- Scour





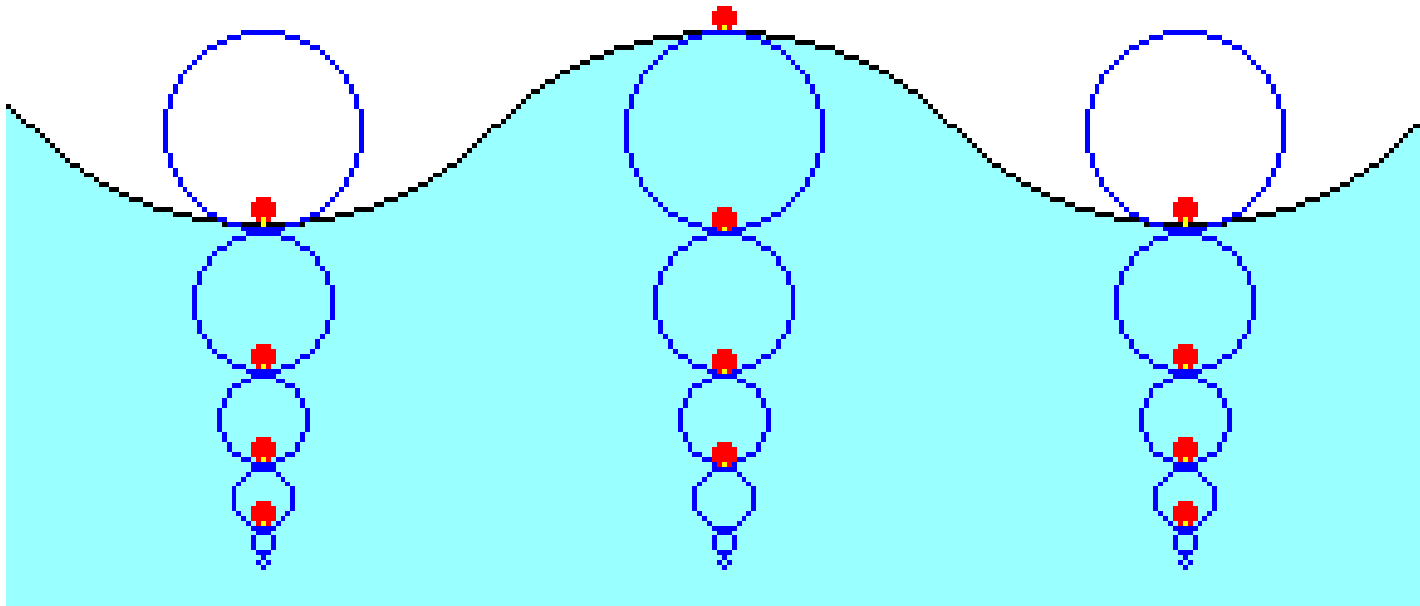
Waves

Ocean surface waves

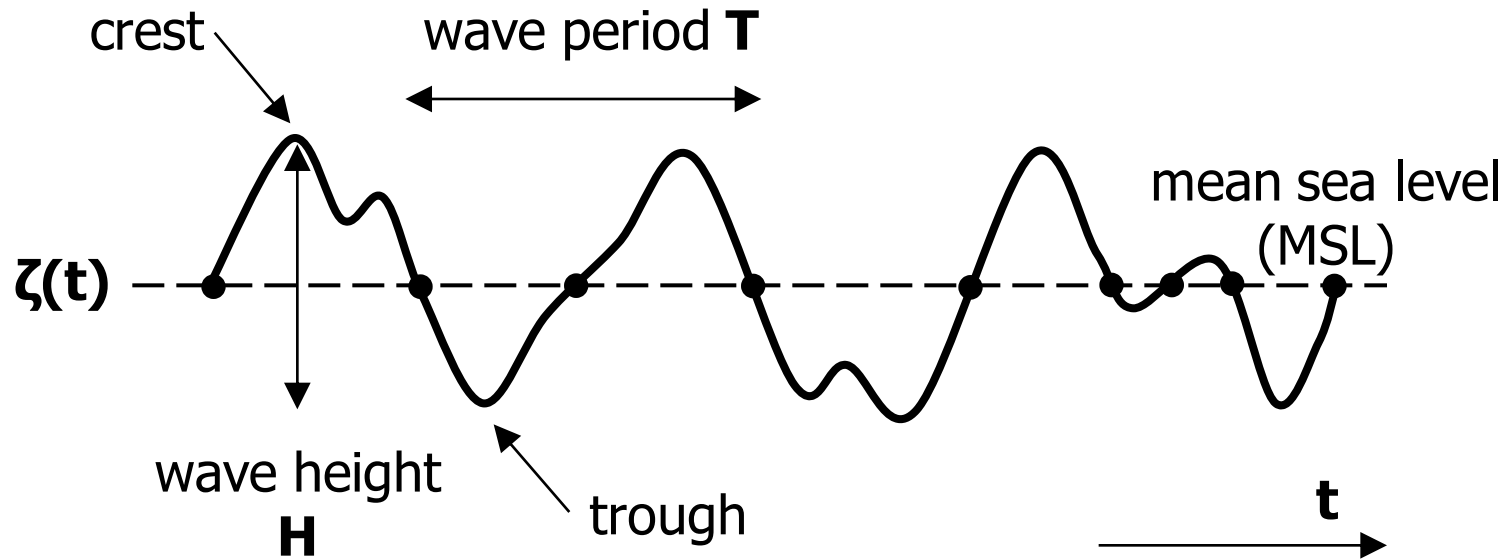
Wind waves

Definition:

“Perturbations that propagate through water”



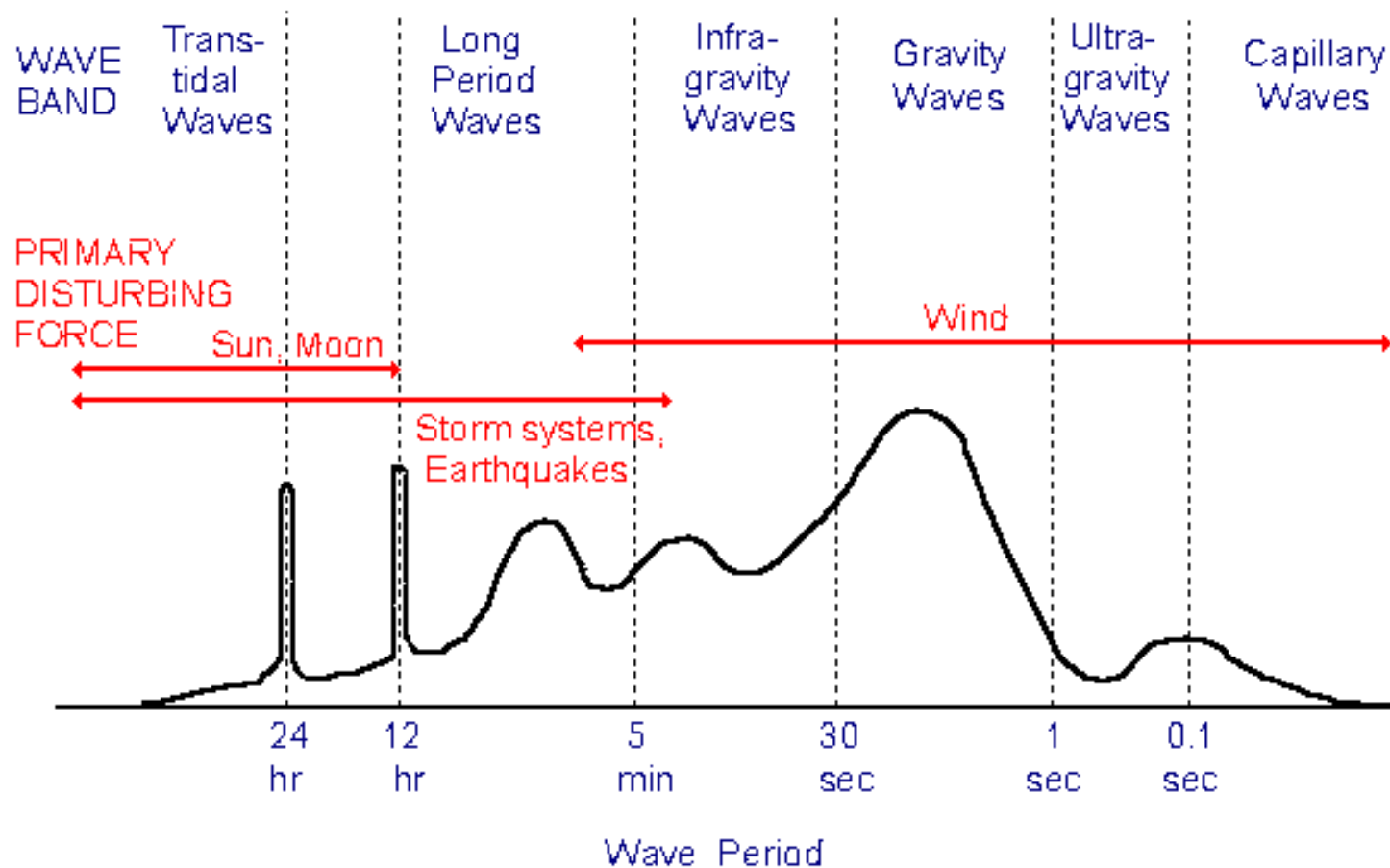
From TUDelft course. Wybren de Vries



$H_s$  = Significant wave height [m]

"Average of highest 1/3 of the waves in the record."

## QUALITATIVE WAVE POWER SPECTRUM



## Combined wind wave load spectrum analysis

Breaking waves experiments by ECN & MARIN



Photos: Jos beurskens



## Hydrodynamic loads on monopile

### Scour

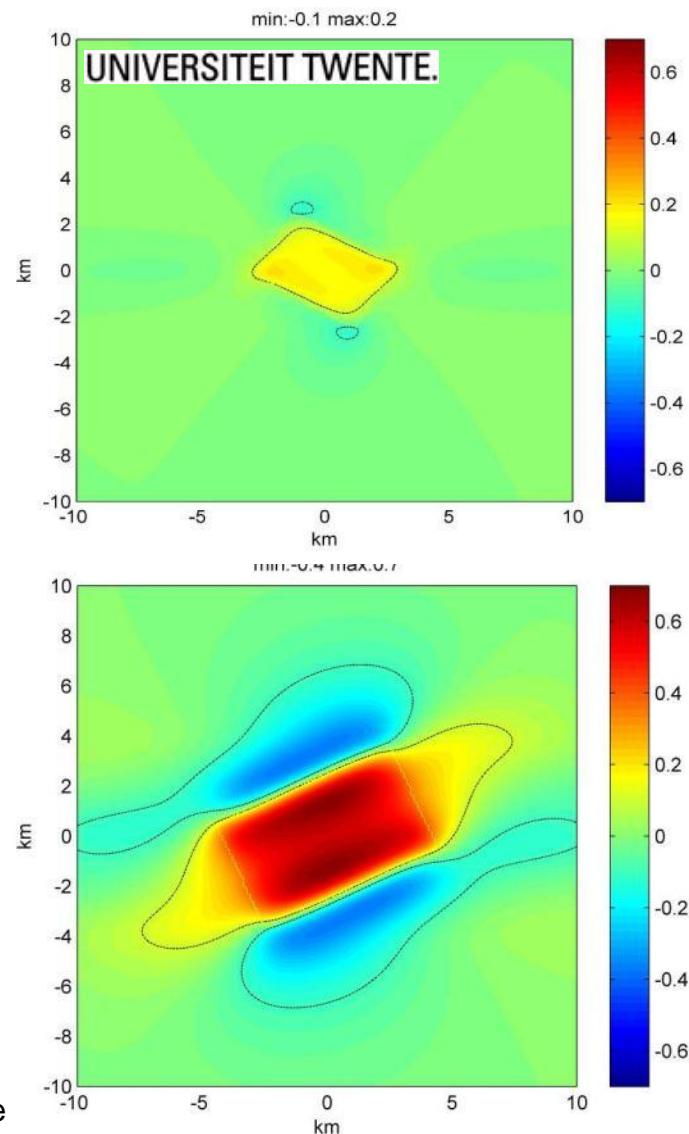
- Caused by current
- Between  $1.3 \times D$  and  $2.5 \times D$
- Consider when designing



## sea bed condition

Long term sand transport can be a critical issue. North sea: 20 to 70 cm of sand layer removal in 100 years time.

Possible impact on structural dynamics.



Ref.: We@Sea. Uni. Twente



## Foundation models

Fixed at some distance below seabed (Effective Fixity)

(Un)coupled rotational and lateral spring

Stiffness matrix

Distributed springs model

Finite element model of pile-soil structure

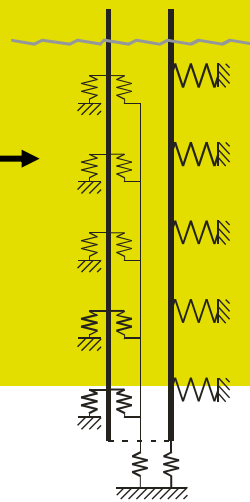
Note: soil not homogeneous "soil  $\neq$  soil"

Seabed

Effective fixity length

Rotation

Translations



From TUDelft course. Wybren de Vries

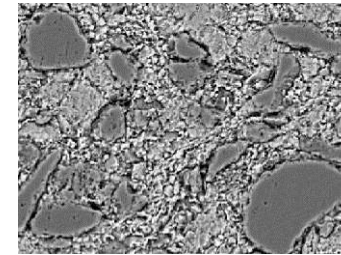
Relevant for:

- Support structure dynamics
- Bearing capacity
- Scour
- Installation

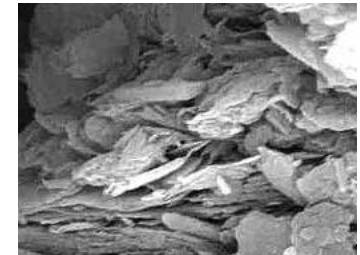
## Soil Types



Sand



Silt



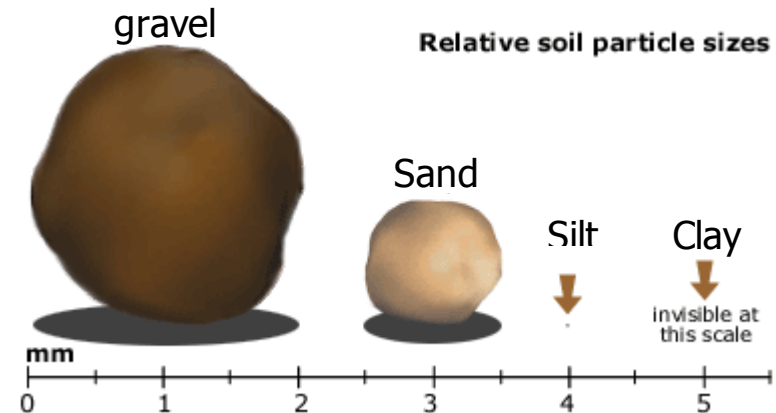
Clay



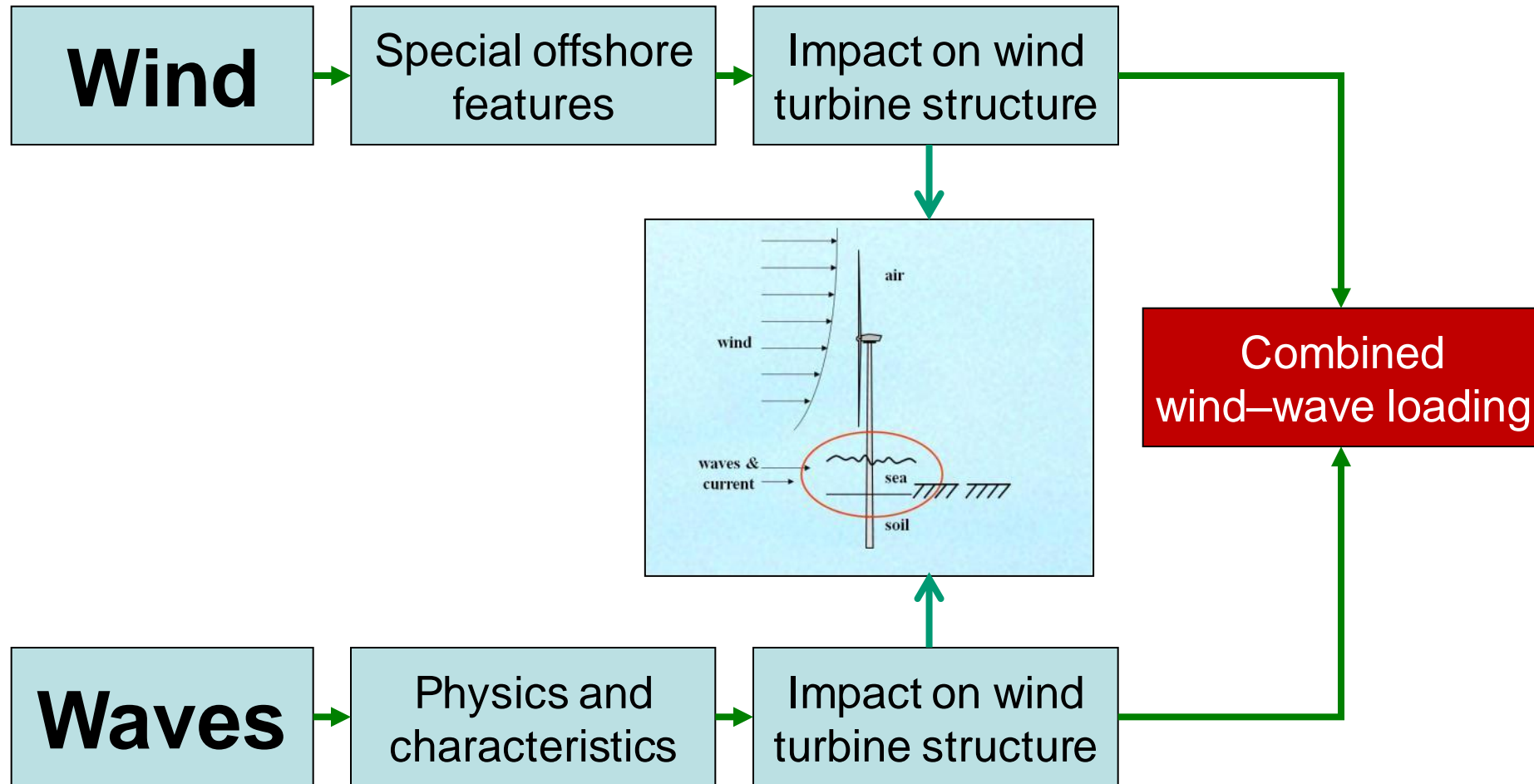
Peat

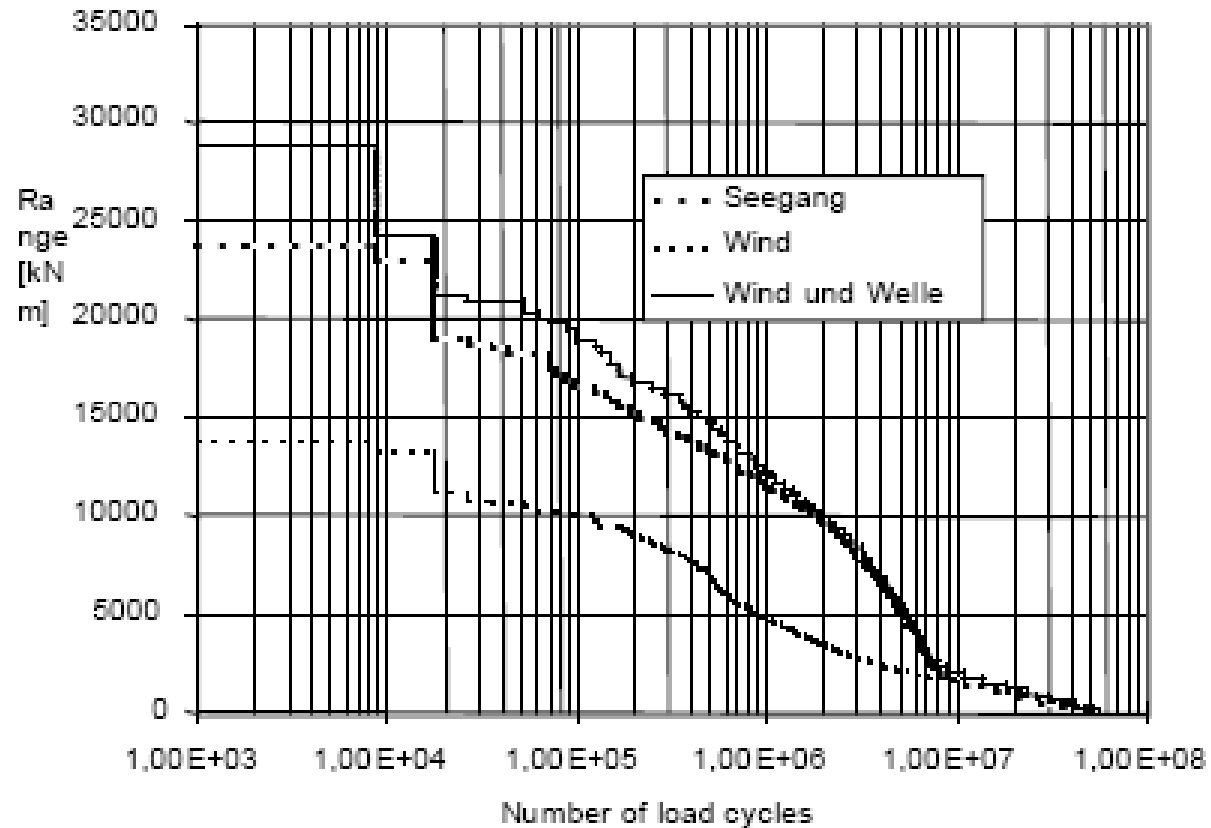


Rock



From TUDelft course. Wybren de Vries





**Combined wind- wave loading < wave loads + wind loads**

Ref.: S. Schwartz, K. Argyriadis. GH-GL

Cost of support structures are dominant  
and are relatively insensitive to load  
carrying capacity



**Up scaling is necessary !**

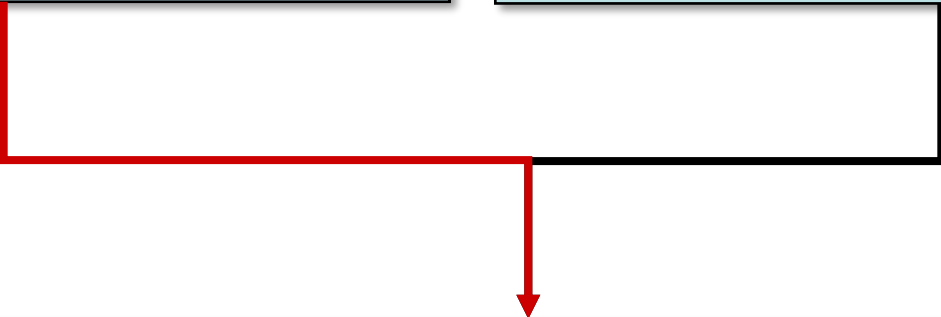
## Up scaling

*For the engineer:*

mass  $\sim (D^3)$   
cross section  $\sim (D^2)$   
stress (= mass/cross section)  $\sim D$

*For the economist:*

investment cost  $\sim (D^3)$   
energy output  $\sim (D^2)$   
COE (= inv. cost/energy output)  $\sim D$



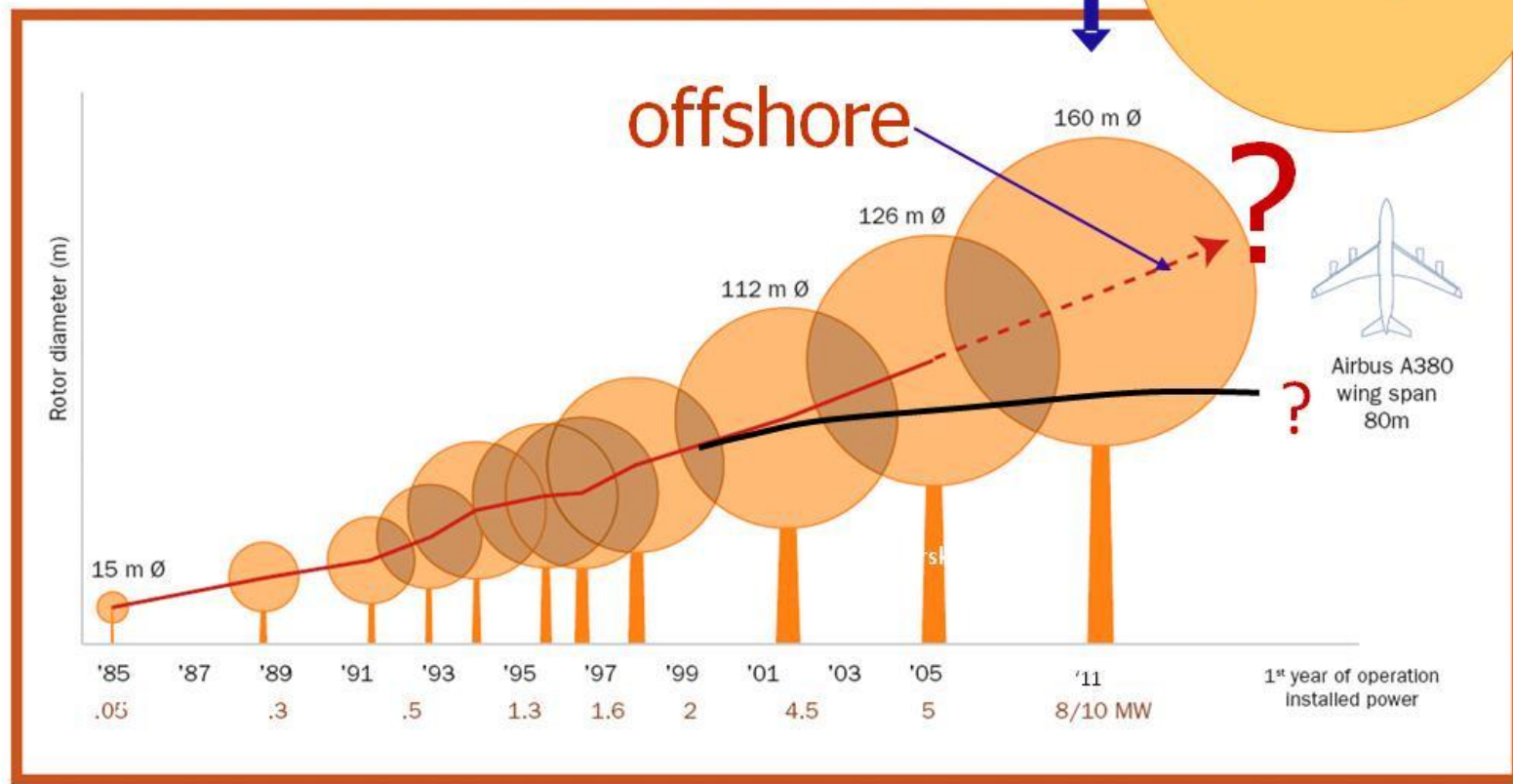
Development of advanced materials  
with a higher strength to mass ratio

## Up scaling

- Vestas 164 m/7 MW pm-ms-dd
- Nordex 150 m/6 MW pm-dd
- Bard 122 m/6.5 MW pm-hs-dg
- Alstom 150 m/6 MW pm-dd
- NPS 175 m/8 MW pm-dd

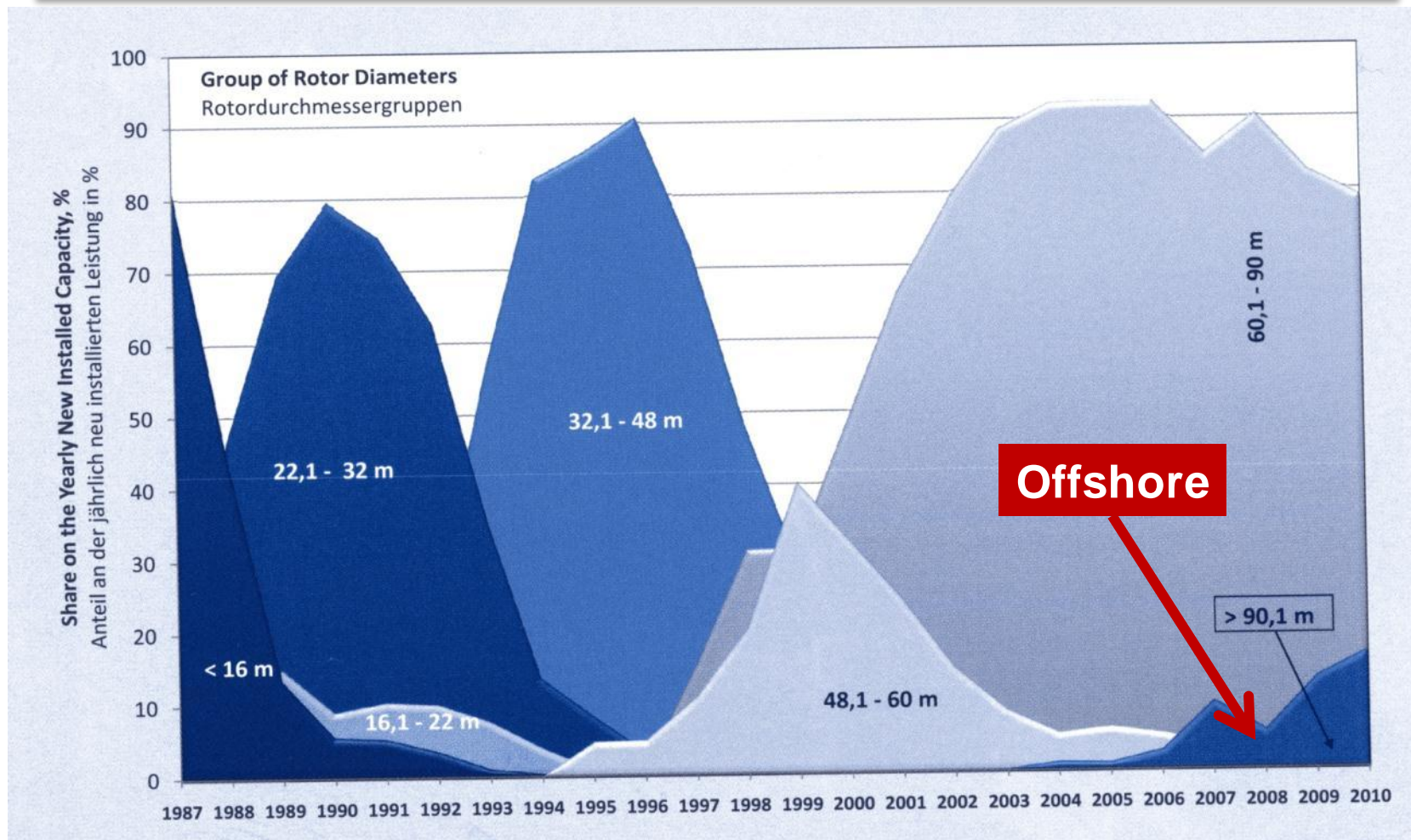
2011

200 m  
UpWind study (2011)

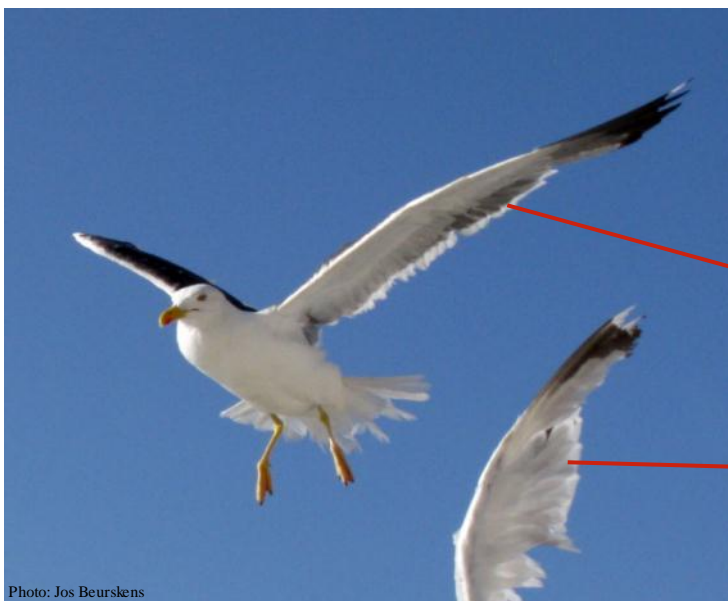




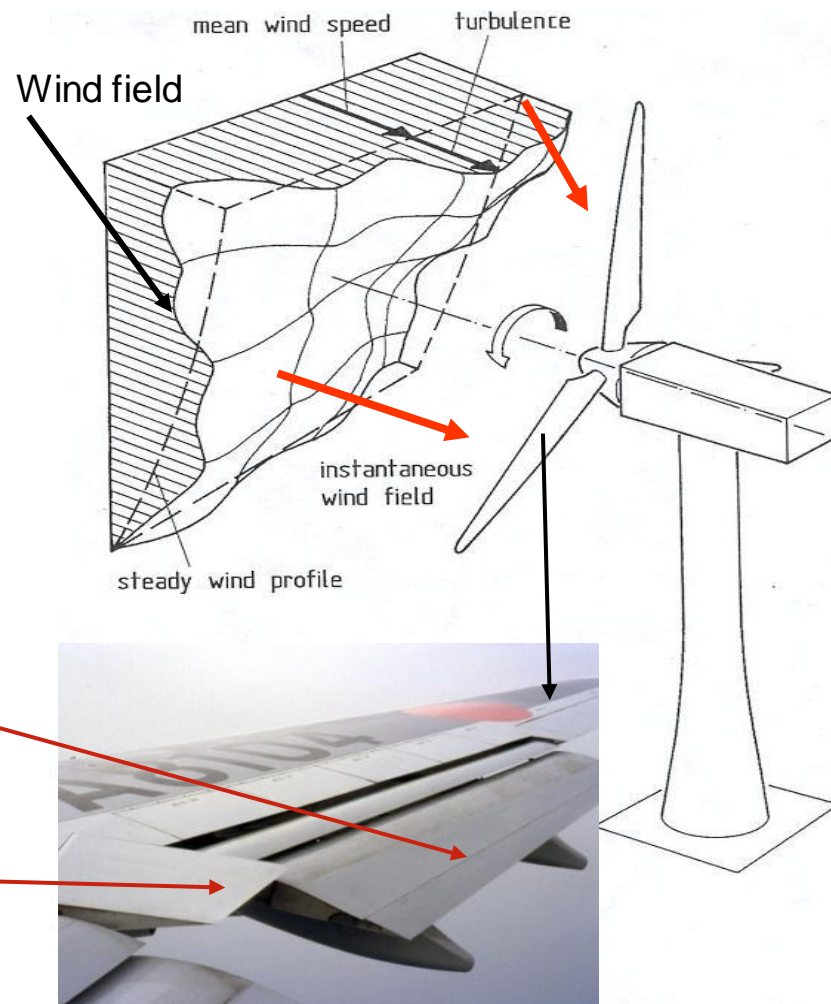
## Product cycle wind turbine according to capacity







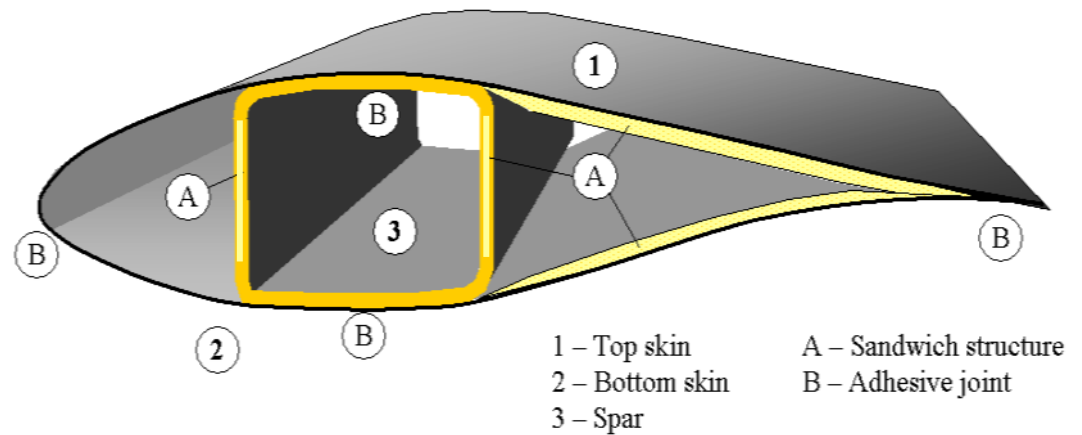
## Distributed blade control necessary



UpWind 



Thermoplastic blades



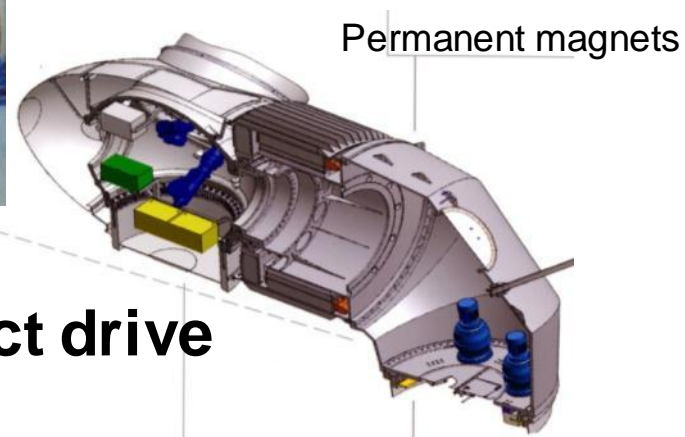
## Classical drive train



Jos Beurskens



## Direct drive

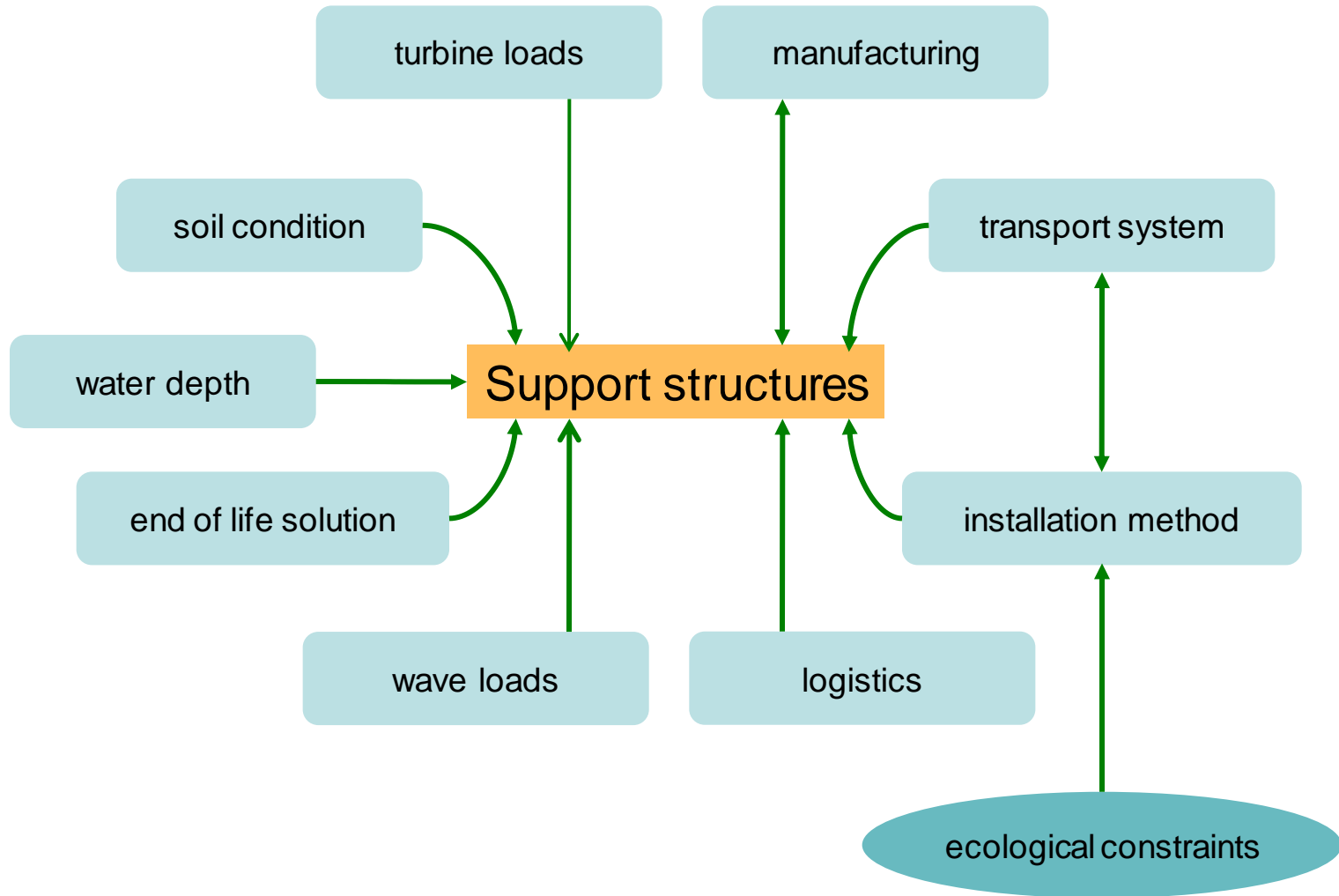


**HTS** (high temperature super conductivity)

Difference between wind energy and oil & gas

Oil & Gas	Topic	Wind energy
Vertical loading	Loads	Mainly horizontal loading
One of a kind	manufacturing	Series & automated
< 500 m	Water depth	<50 m (ground based)
Design driven	Design	Large flexibility
Marginal effect on COE	Cost break down	Large effects on COE

Requirements prescribe the concept to a large extent




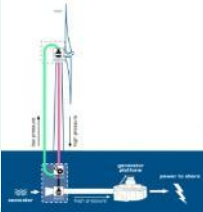




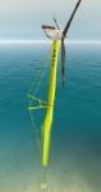

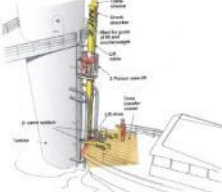

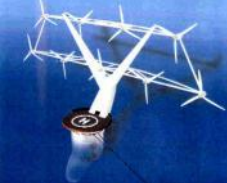





Full integration of

- \* wind turbine
- \* support structure
- \* transport and installation, commissioning
- \* O&M
- \* decommissioning,

will lead to radical design changes



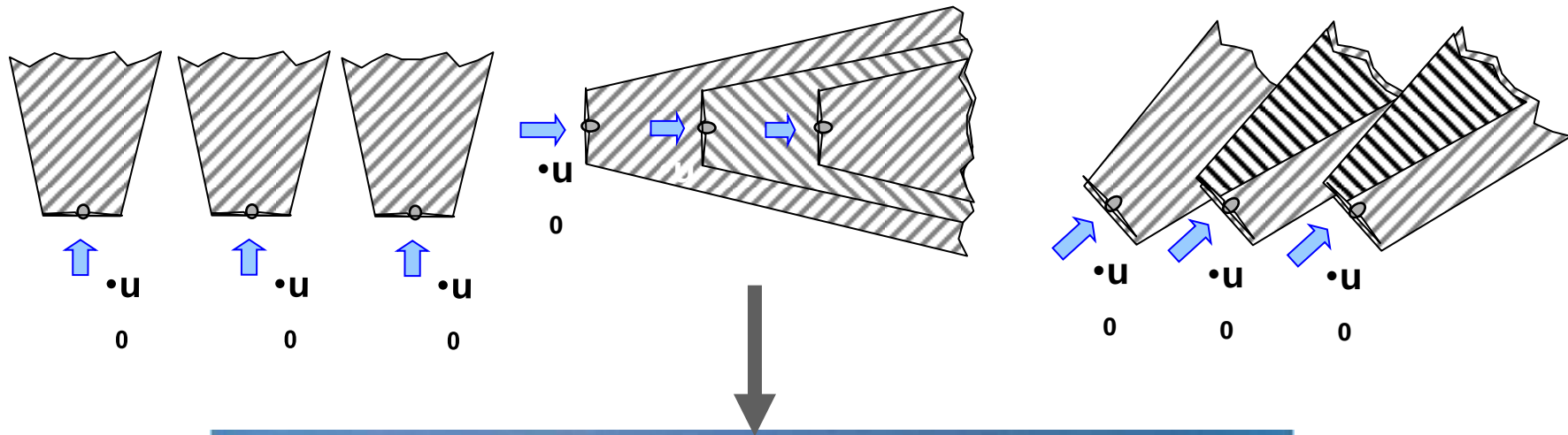
Requirement	Solution	Concepts			
<b>Up scaling</b> (Full blade pitch becomes ineffective due to large variations in the wind field in the rotor plane)	Distributed blade control with advanced (LIDAR based) control systems				
<b>Reliability</b>	Reduced number of components (central conversion unit in wind farm, direct drive generators, passive yawing)		Lagerwey  DOT Hydraulic conversion		
<b>Weight reduction</b>	Two bladed rotor (reduces rotor weight and increases rotor speed, which leads to reduced drive train weight)		Stork Ultimate turbine  2B-Energy		
<b>Integrated operations and design</b>	Transport of floating components. Self erecting and installing systems		Deep Wind  Selsam-Sea  Sway		
<b>Serviceability</b>	Access technology		Z Technologies  Ampelmann		
<b>Maintainability</b>	Floating cantilever structures				Lagerwey
<b>Wind farm efficiency</b>	Movable foundations  Non conventional wind farm lay outs		Ideol (movable foundations)		Topfarm

## Some key figures (per 12-2010)

- Total installed offshore wind power: 3554 MW
- Total number of projects: 43
- Average power per project: 83 MW/project
- Average power of 10 smallest projects: 8.1 MW/project
- Average power of 10 largest projects: 198 MW/project





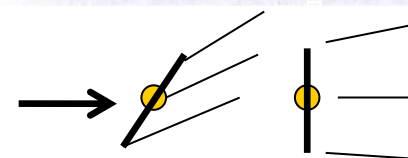
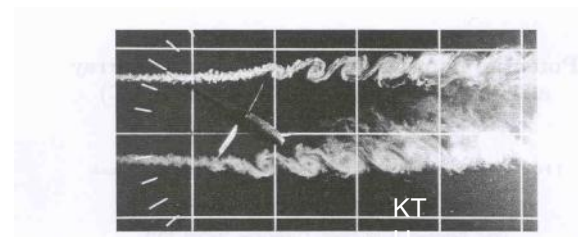


## Improving output & decreasing variability by:

- Wind turbine control
- Different lay out of arrays

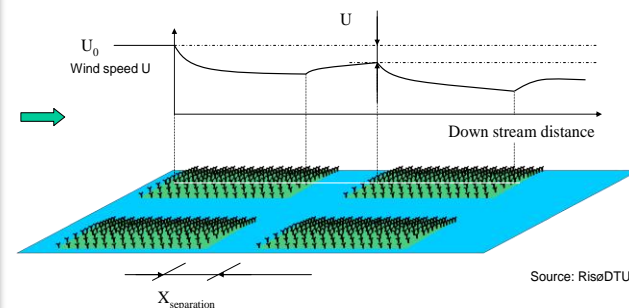
Effects depend on:

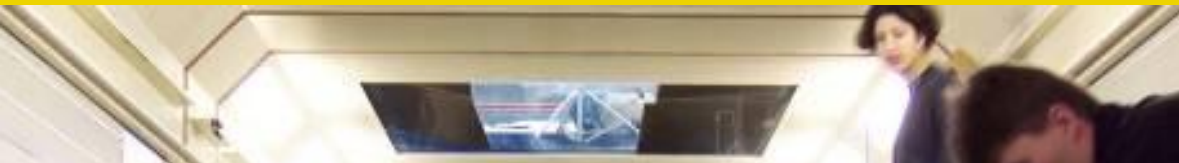
- Stability of atmosphere
- Stability of wakes (meandering, turbulence)
- Turbulence intensity



## Interaction between wind farms:

- Consequences for WE resource & spatial planning
- Impact on macro climate





ECN/TNO

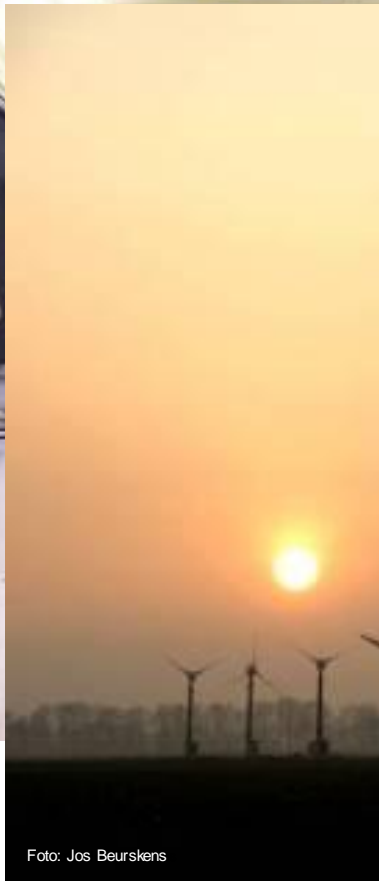
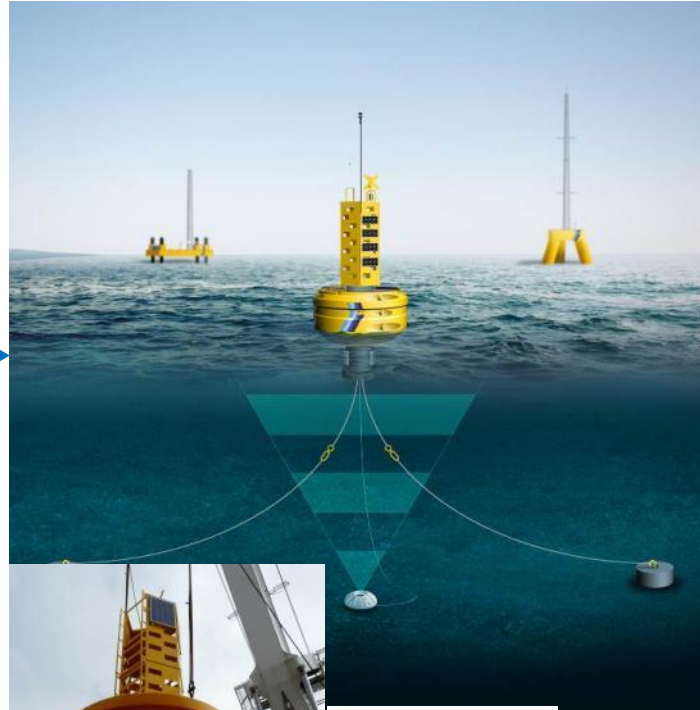
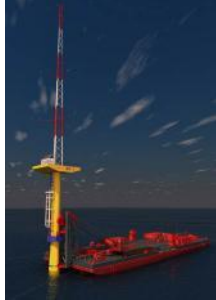
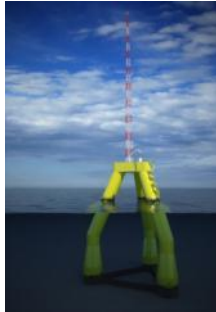


Foto: Jos Beurskens



Foto: Horns Rev I, DONG

Measuring for verification is a problem; mobile measuring stations



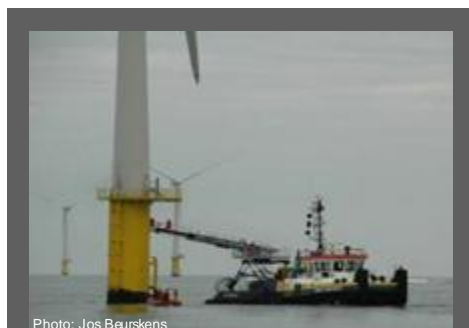
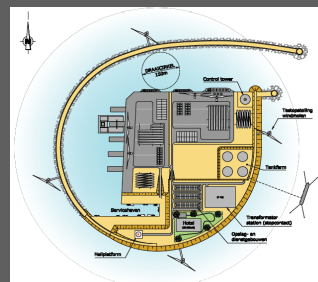
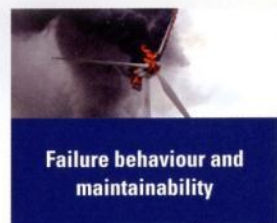


Photo: Jos Beurskens

Ampelmann



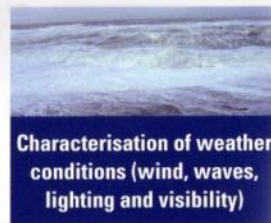
Harbour at sea



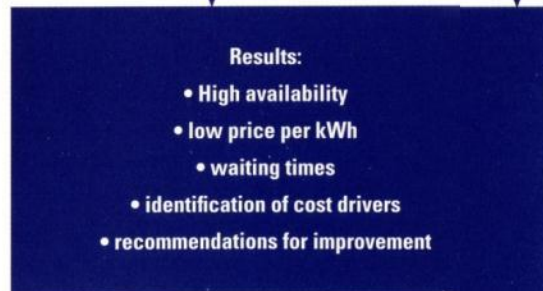
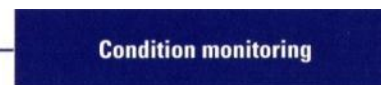
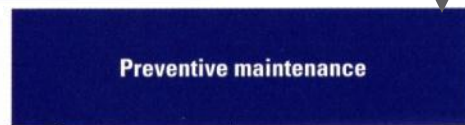
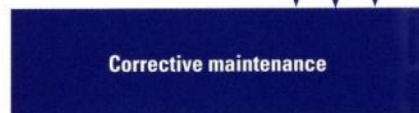
Failure behaviour and maintainability



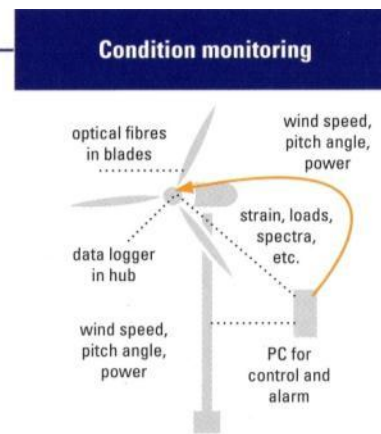
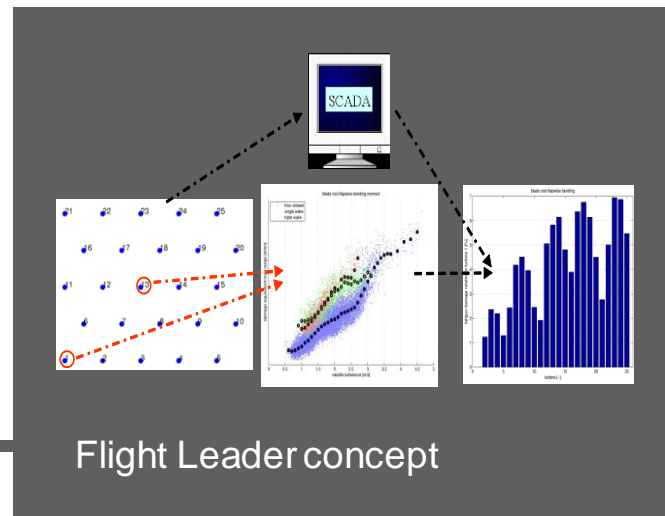
Characterisation of access and hoisting systems



Characterisation of weather conditions (wind, waves, lighting and visibility)



feed back



Source: ECN, HEDEN



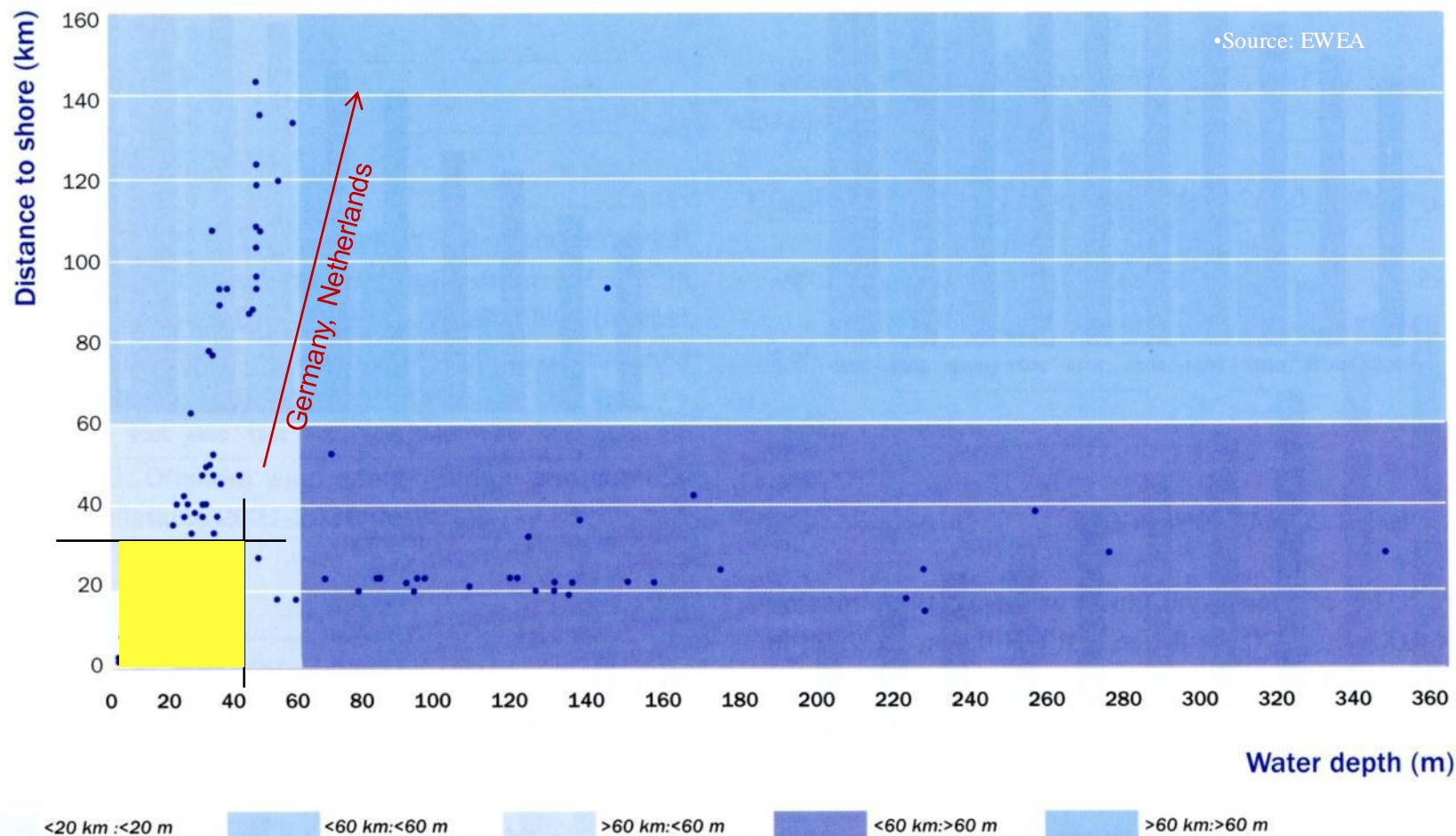
## Ampelmann concept (spin off TU Delft)



## OAS concept

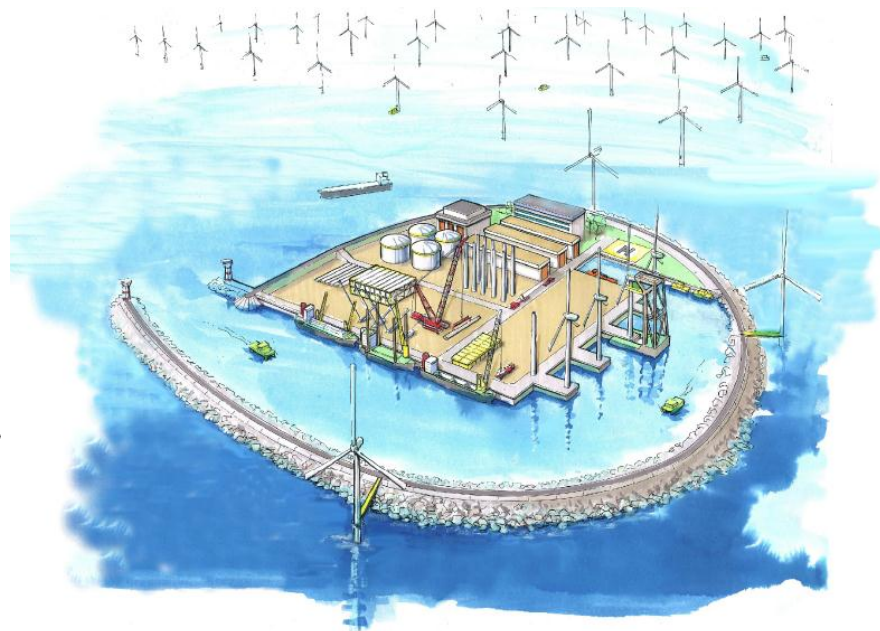
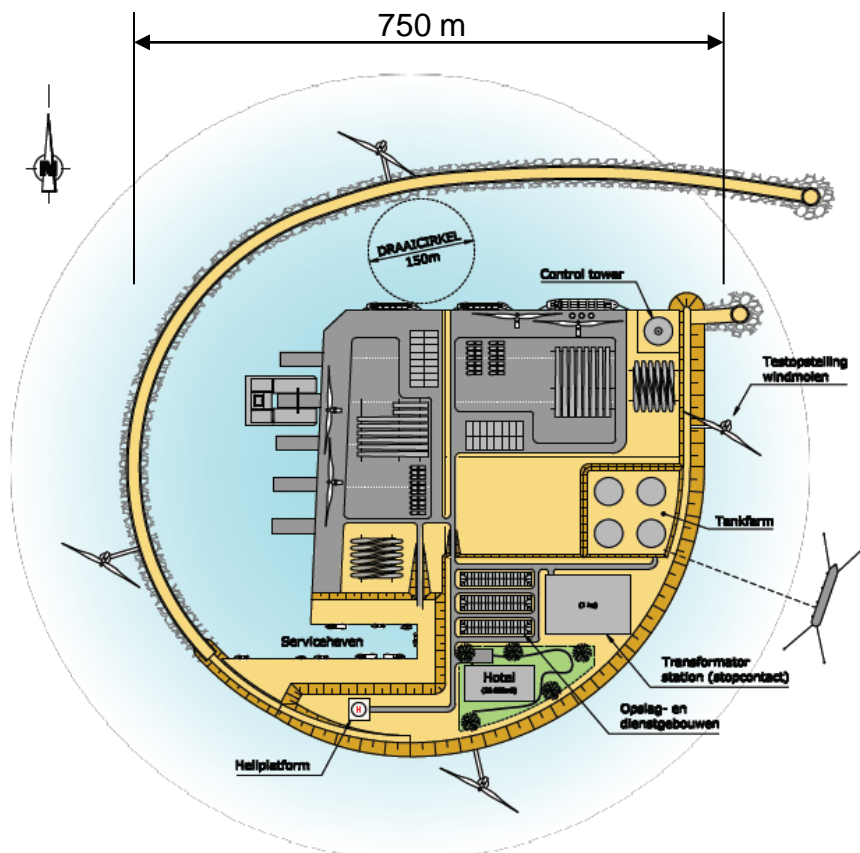


FIGURE 10: Development of the offshore wind industry in terms of water depth (m) and distance to shore (km)





## Harbour at sea



**750 M€**  
**Capacity 1000 MW/year**  
**T = 5 to 7 years**



**For WE:**

1. Station for transport, assembling, maintenance
2. Accommodation for personnel
3. Spare parts storage
4. Workshops
5. Commissioning facilities for entire wind turbines
6. Test sites
7. Transformer station for wind farm
8. Electrical sub-station for land connection and offshore circuit

**Other functions:**

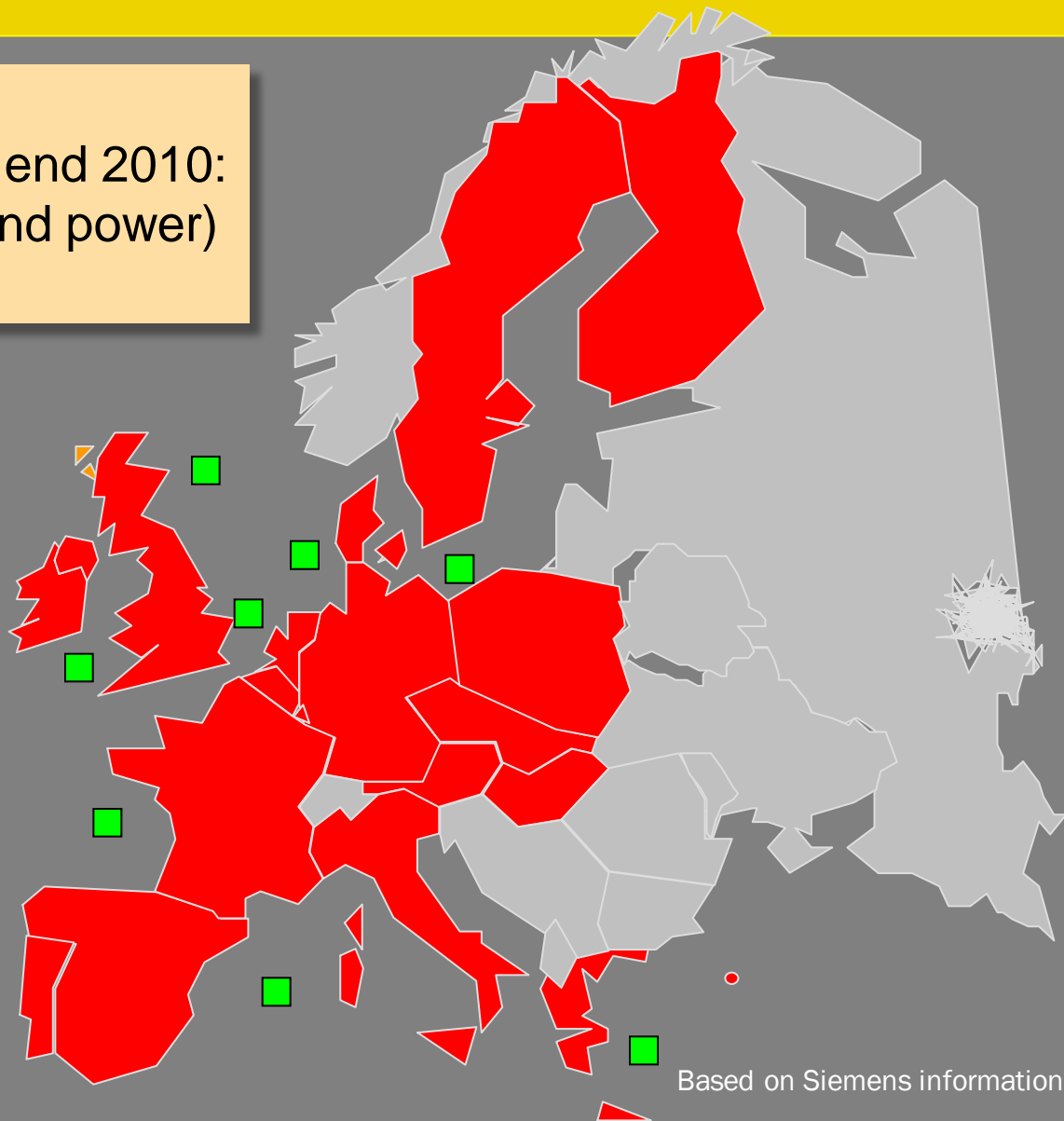
1. Aquaculture for feedstock materials and food
2. Emergency shelter
3. Marina
4. Gas-to-wire units
5. Logistics centre for fishery
6. Coast guard station
7. Life boat service

**Functions of Harbour at Sea**

- Wind farm optimisation & effects on WE resource
- Design conditions (wind, waves, soil, extremes, etc.)
- Radical dedicated/integrated wind turbine systems
- Associated transport, installation and decommissioning
- Cost reduction support structures
- Electrical infrastructure offshore and on land
- Operation & Maintenance
- Significant reduction of uncertainties along entire design chain

Installed offshore wind power end 2010:  
3,554 MW (= 1,2 % of total wind power)

Eight 100x100 km offshore wind  
farms could produce 3,000 TWh –  
equivalent to EU electricity  
demand



Based on Siemens information

Thank you for your attention !



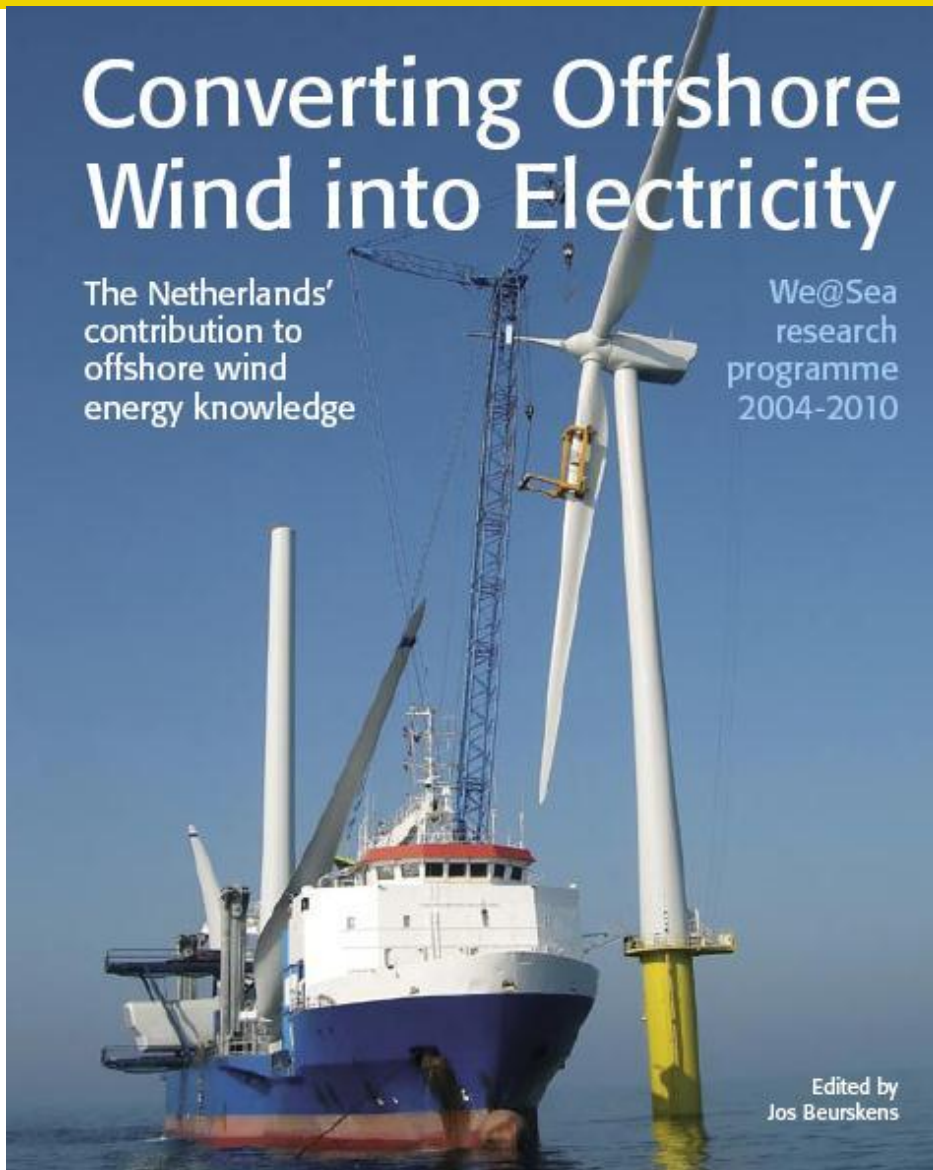
Will be presented on:

December 1, during press conference,  
after session 'Next generation of  
Demonstration sites', 10:30.

# Converting Offshore Wind into Electricity

The Netherlands'  
contribution to  
offshore wind  
energy knowledge

We@Sea  
research  
programme  
2004-2010



Edited by  
Jos Beurskens